10

25

## CLAIMS

- 1. A block polymer comprised of a polyalkenyl ether main chain comprising:
  - a first block segment having hydrophobicity;
- a second block segment having an upper limit hydration temperature exceeding 70°C; and
  - a third block segment having an ionic property.
  - 2. A block polymer according to claim 1, wherein the second block polymer is represented by a following general formula (1):

— ( A )—

(1)

 $O-(BO)_m-R^1$ 

wherein A represents a unsubstituted or substituted

15 polyvinyl group; B represents a unsubstituted or

substituted linear or branched alkylene group with 1

to 15 carbon atoms; m represents an integer from 2 to

50; B is optionally different; and R<sup>1</sup> represents a

hydrogen atom, -CH<sub>3</sub> or -C<sub>2</sub>H<sub>5</sub>.

- 3. A block polymer according to claim 1, wherein the third block segment is a block segment showing anionic property.
  - 4. A block polymer according to claim 1, wherein the block segment represented by general formula (1) is represented by general formula (2):

WO 2004/113408 PCT/JP2004/009273

69

$$-(CH_2 - CH)$$

O-  $(CH_2CH_2O)_n - R^2$ 

(2)

wherein n represents an integer from 2 to 50; and  $R^2$  5 represents a hydrogen atom,  $-CH_3$  or  $-C_2H_5$ .

5. A block polymer according to claim 1, wherein the first block segment is represented by general formula (3):

- 
$$(CH_2 - CH) - (3)$$

10

wherein R3 is selected from a group consisting of a linear, branched or cyclic alkyl group with 1 to 18 carbon atoms, Ph, Pyr, Ph-Ph, Ph-Pyr, -(CH(R4)-CHR5)- $O)_{p}-R^{6}$  and  $-(CH_{2})_{k}-(O)_{1}-R^{6}$  in which a hydrogen atom in 15 the aromatic ring is optionally substituted by a linear or branched alkyl group with 1 to 4 carbon atoms and a carbon atom in the aromatic ring is optionally substituted by a nitrogen atom; p 20 represents an integer from 1 to 18; k represents an integer from 1 to 36; 1 represents 0 or 1; R4 and R5 each independently represents a hydrogen atom or CH3; R<sup>6</sup> represents a linear, branched or cyclic alkyl group with 1 to 18 carbon atoms, Ph, Pyr, Ph-Ph, Ph-Pyr, -CHO, -CO-CH=CH<sub>2</sub>, -CO-C(CH<sub>3</sub>)=CH<sub>2</sub> or -CH<sub>2</sub>COOR<sup>7</sup> in 25 which a hydrogen atom in the aromatic ring is

optionally substituted by a linear or branched alkyl

WO 2004/113408 PCT/JP2004/009273

70

group with 1 to 4 carbon atoms, F, Cl or Br, and a carbon atom in the aromatic ring is optionally substituted by a nitrogen atom; R<sup>7</sup> represents an alkyl group with 1 to 4 carbon atoms.

- 6. A block polymer according to claim 1, wherein the first block segment is comprised of a single repeating unit structure.
- 7. A polymer-containing composition comprising the block polymer according to claim 1, a solvent or .

  10 a dispersing medium, and a functional substance.
  - 8. A polymer-containing composition according to claim 7, wherein the functional substance is enclosed in the block polymer.
- 9. An ink composition comprising the polymer15 containing composition according to claim 7, wherein
  the functional substance is colorant.
  - 10. A liquid application method comprising the steps of:

preparing the polymer-containing composition according to claim 7; and

20

25

applying the polymer-containing composition to a medium.

- 11. A liquid application apparatus comprising:
- a liquid application means which makes energy act on the polymer-containing composition according

a drive means which drives the liquid

to claim 7 to apply the composition; and

WO 2004/113408 PCT/JP2004/009273

71

application means.

5

12. A head kit comprising:

a discharge head for discharging the ink composition and a container for containing the ink composition to be supplied to the discharge head.